

COMPARISON FACE GRADES

		<b>A Grade</b>	<b>B Grade</b>	<b>C Grade</b>	<b>D Grade</b>
Birch, Ash, Maple and Poplar: Rotary-Cut, Quarter-Cut, Plain-Sliced					
<b>Pin Knots and Small Burls, Comb. Avg.</b>	ANSI	10 - 4 to 1/4"	16 - 8 to 1/4"	No Limit	No Limit
<b>Conspicuous Burls, Max.</b>	ANSI	3/8"	1/2"	No Limit	No Limit
<b>Sound and Repaired Knots in Comb.</b>	ANSI	No	4	8	10
<b>Repaired Knots</b>	ANSI	No	4 to 1/8"	4 to 1/2"	5 to 3/4"
<b>Mineral Streaks</b>	ANSI	Slight	Slight	Yes	Yes
<b>Vine</b>	ANSI	Slight	Yes	Yes	Yes
<b>Rough Cut</b>	ANSI	No	Slight	Two 8" Areas	5% of Panel
<b>Blended Repaired Tapering Hairline Splits</b>	ANSI	Two 1/16" x 6"	Four 1/8" x 8"	Four 3/16" x 8"	Six 1/4" x 10"

PPE- Per Panel End